



# TIMES

## MICROWAVE SYSTEMS

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### EZ-400-FMH-75

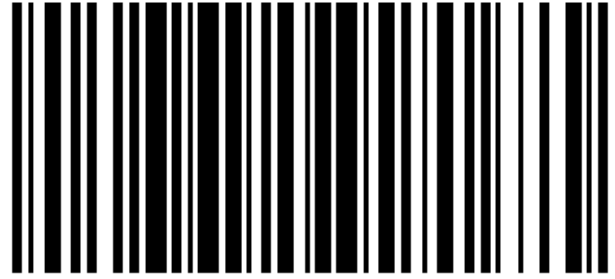
Stock code: 3190-1617

Cable Types: LMR-400-75

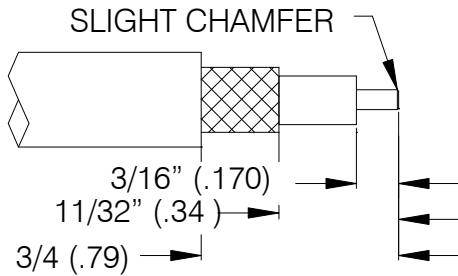
Type F Plug, Non-solder center contact

MM/YYYY

Crimp-on (.429" hex. die) outer contact

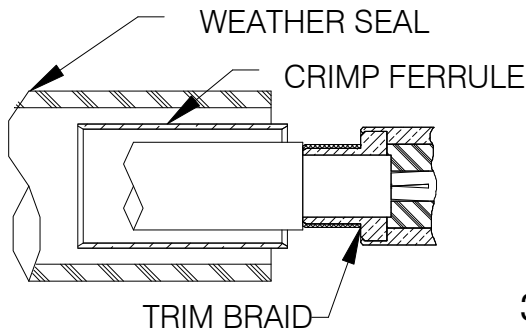


### 3190-1617



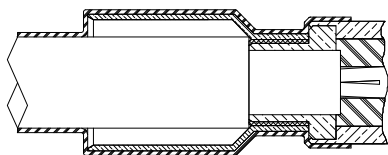
STEP 1

1. (A) Trim cable to dimensions shown.  
 (B) Remove any residual plastic from center conductor.  
 (C) Deburr center conductor using a fine file or Times DBT-01 tool.  
 (D) Avoid nicking aluminum tape.



STEP 2

2. (A) Slide weather seal and crimp ferrule over cable.  
 (B) Flare braid and insert cable into connector body until dielectric is seated with all braid wires on outside of connector body and aluminum tape inside connector body.  
 (C) Braid should assemble flush to within 1/16" (.06) of connector shoulder. Trim excess if necessary.



STEP 3

3. (A) Slide crimp ferrule over braid and crimp as close to body as possible using hex. die indicated in a Times HX-4 crimp tool or equivalent. Do not crimp rear of crimp ferrule.  
 (B) Heat shrink weather seal over rear of connector body and down on to cable jacket using hot air gun.

REFER TO WWW.TIMESMICROWAVE.COM FOR MORE DETAILED INFORMATION