

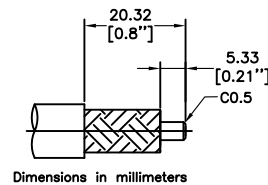
3 1 9 0 - 6 0 1 2

TC-400-BF-X
3190-6012

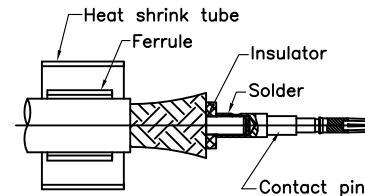
**BNC Female (Jack) Straight Solder Pin
No Braid Trim Connector for LMR-400
Cable
YYWW**

Made in China

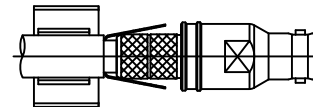
Installation Instruction



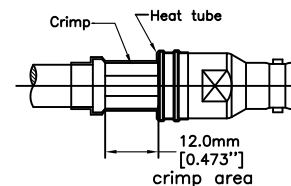
1. A. Cut the cable squarely while keeping it round using the CCT-01 cutting tool.
- B. Trim cable to the dimensions shown using the CST-400 prep tool.
- C. Remove any residual plastic from the center conductor.
- D. Debur center conductor using the CST-400 or a fine file.



2. A. Slide insulator and contact pin onto conductor of cable.
- B. Solder the contact pin as close as possible to insulator.
- C. Clear the solder area if necessary.
- D. Slide the ferrule and heat shrink tube over the cable.
- E. Flare the braid



3. A. Insert Cable into connector body until contact pin is seated with all braid wires on outside of connector body.



4. A. Slide crimp ferrule over braid and crimp as close to body as possible using .429" HEX crimp tooling. Pay attention to the crimp area, do not crimp rear of crimp sleeve.
- B. Heat shrink tube over rear of connector body and down on to cable jacket using hot air gun.